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CHEMICAL
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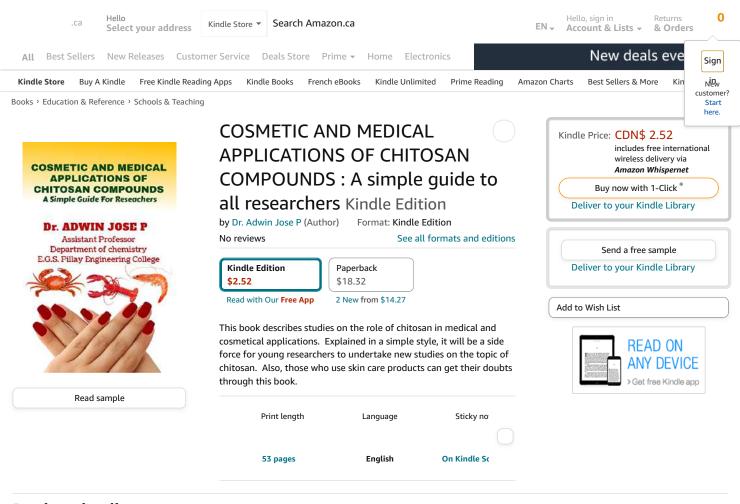
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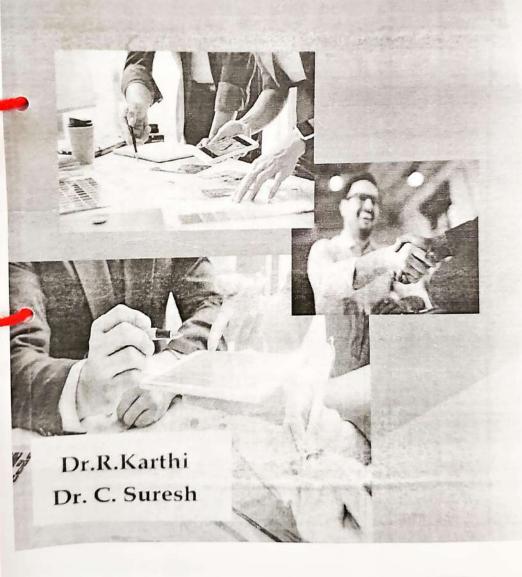
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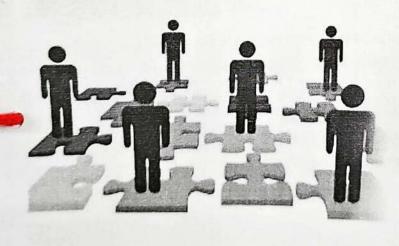
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Human Resource Management

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persons. So the investors must thoroughly aware about the cryptoindia is no regulation body and decentralized currency transaction me-Also the crypto asset is high in volatility, scammed and hacked by well in the modern investment world. Many youngsters are started to lear like india does not accept the exptocurrency and also not encounte younger to invest on it. The reason behind the poor welcome of cryptocure blockchain, miners, token and various crypto currencies used in diguanother avenue to myest their hard carned money for multiple returns investment made by various investors in different countries, but few or Slock chain technology and the cryptocurrency are most important firm emptocurrency and in what way it is different from fiat currency. June investor must know how cryptocurrency works in Block chain technologic transferred and currency traded before investing on it. Though they world

Keywords: cryptocurrency, blockchain, miners, token, bitcoin, ethereum Introduction Satoshi Nakamoto described about the implementation of bitroin blockchain technology as a digital currency in 2008. Cryptocurren more than 6000 different crypto currencies in circulation including Bitter decentralized digital money that's based on blockchain technology Ethereum

Cryptocurrency

Crypto currency is a digital payment system that doesn't rely on banks to and receive payments, instead of being physical money carned are transactions. It's a peer-to-peer system that can enable anywhere exchanged in the real world, cryptocurrency payments exist pured, explocurrency (ands are transferred, the transactions are to mide ledger. Cryptenarrency is stored in digital wallets. Cryptenarrence entries to an online database describing specific transactions Game beganne is good encorption to version to

Blockchain

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inked together on a "chain" of previous exprocurency recessed in inked the underlying technology that many exptorurences he has transferring information has broader applications outside of error A blockchain is an open, distributed ledger that recents traces gibereum - operate on, but its unique way of seure,

Every chain consists of multiple blocks and each block has three the second

- . The data in the block.
- . A 32-bit whole number called a nonce The nance a random a block is created, which then generates a block header hash
- . The hash is a 256-bit number wedded to the nonce franct and some number of zeroes (i.e., be extremely small

hasb. The data in the block is considered signed and ferrance arrestored When the first block of a chain is created a nonce generales to and hash unless it is mined

Miners

Miners create new blocks on the chain through a process called generates an accepted hash Because the nonce is only 32 has an especially on large chains. The average become transaction consensus to add blocks is also called Prout of Work Block Manner blockchain every block has its own unique nonce and has better confirmations from miners that the block can be published at the bash of the previous block in the chain so ming a bian 256, there are roughly four billion possible nance hash come minutes to a day or more to complete (Turviner 2020) The upsoftware to solve the incredibly complex muth problem of factors be mined before the right one is found. When that happens have found the "golden nonce" and their block is added to the

Making a change to any block earlier is the chan requires to block with the change, but all of the blocks that come die in tampering with blocks uses with the number of participation the distributed ledger to change them at saruhaneously Man herwork because a successful attack would require hark il as saiety in math since finding gelden mone require Une and computing power When a back a water extremely difficult to manipulate blockchain technologic accepted by all of the nodes on daimerally. Chapter-08

CHALLENGING POSITION OF INDIA'S ECONOMY AND MITIGATION ACTION TAKEN BY GOVERNMENT – A CRITICAL ANALYSIS IN ECONOMIC PERSPECTIVE

DR.R.KARTHI 1 & DR.P.JAMUNA DEVI 2

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Abstract- The Indian economy is facing another hit due to this unexpected and uninvited pandemic throughout the word. It was really a shock to the Indian economy and government struggles to protect the economy and the citizens of the country. To protect the people from the covid19, the government initiated sudden lockdown which affected the economy heavily. Many organized sector locked their industries and stopped the employees come to factory. Migrant workers started to move to their hometown due to unemployment issues. There was a heavy loss to the industries such as hospitality, airlines, tourism, automobile, real estate, construction and more. The government vaccinated people to protect from the virus and recover the India economy.

Keywords: covid19, Indian economy, migrant workers, inflation, interest rate, GDP

I. Introduction

The unforeseen COVID 19 pandemic has made lot of difficulties in the lives of the world. Many lost their lives and job opportunities, which drastically changed the economic status of the family. Huge disruptions on social and economic positions of the people are at danger of falling into shortage of food, while many children were malnourished. Millions of the industries are in trouble of making their business successful and give opportunities for the employees. Nearly 10 billion employees lost their jobs and social status. Families from unorganized sector are having difficulties in survival of running their day to day life. The vulnerable position of unorganized and informal workers leads to lack of social protection, indefinite jobs and poor quality health care. The countrywide shutdown has brought an immediate end to almost all economic activities. The instability of demand and supply powers is continuing even after the lifting of the lockdown. The Indian economy will need time to return to its normal state. India's growth fell to 3.1 percent in the fourth quarter of the fiscal year 2020, according to the Ministry of Statistics[1]. During continuous lockdown, families suffered to feed to their wards and earn money for day to day expenses. The scrupulous effort taken by the government through educating people against the impact

of covid19 and vaccinated them made a little relief from the haunting behaviour of covid19.

India's Economic Position before Covid19 Impact The government reworked downwards the economic growth rate for 2019-20 to 4 per cent from 4.2 per cent which is predicted earlier, mainly due to reduction in non primary sectors like production and formation [2]. "In 2018-19 the GDP growth rate was 6.5 per cent and the 2019-20 was 4.0 per cent according to National Statistical Office. Compare to 2018-19, the period of 2019-20 was relatively lesser growth in the areas like constructions, financial services, automobile, textile and constructions.

THE TRAJECTORY



*Third Revised Estimates; Il Second Revised Estimates; @First Revised Estimates Source: Ministry of Statistics & Programme Implementation

During 2019-20, the growth rates of the primary sector (comprising agriculture, forestry, fishing and mining and quarrying), secondary sector (comprising manufacturing, electricity, gas, water supply and other utility services, and construction) and tertiary sector (services) have been estimated as 3.3 per cent, (-)1.1 per cent and 7.2 per cent as against a growth of 2.2 per cent, 5.8 per cent, and 7.2 per cent, respectively, in the previous year. Nominal net national income at current prices for 2019-20 stands at Rs 179.94 trillion as against Rs 167.05 trillion in 2018-19, showing a growth of 7.7 per cent as against a rise of 10.3 per cent in the previous year. Per capita income i.e. per capita net national income at current prices is estimated at

Chapter-09

A CONCEPTUAL FRAMEWORK ON THE IMPACT OF COVID 19 ON TECHNOLOGY

DR.C.SURESH

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Abstract- A pandemic caused by the novel corona virus (COVID-19) is causing an unparalleled condition for the world's health services. Health, local communities, and government are harmfully affected by the COVID-19 pandemic. In addition, on January 21, 2020, the WHO urgent situation Committee confirmed a global health emergency because of rising numbers of COVID-19 case warning from countries abroad. The arrival of technology has spurred noteworthy changes in many aspects of our lives and enhanced the replace of information, the presentation of data, and the organization of possessions through medical telemedicine. The Covid-19 pandemic has led to a predictable rush forward in the use of digital technologies due to the social distancing norms and countrywide lockdowns. People and organizations all over the world had to adjust to new ways of work and

Key words: Pandemic, local communities, technology, telemedicine, predictable, distancing norms.

I. INTRODUCTION

A raise in digitalization is most important organizations and educational institutions to move to work-fromhome. Block chain technology will become important and will entail research on design and regulations. Place of work scrutinize and techno stress matter will become well-known with an increase in digital presence. Online fraud is likely to grow, the length of with investigate on managing security. The parameter of the internet, a key reserve, will be essential post-pandemic. With the increase of the pandemic, approximately all regions have implemented lockdowns, end down performance that need human gathering and interactions - including colleges, schools, malls, temples, offices, airports, and railway stations. The lockdown has resulted in the majority people taking to the internet and internet-based services to communicate, interrelate, and take on with their job responsibilities from home. Internet services have seen rises in usage from 40 % to 100 %, compared to pre-lockdown levels. Video-conferencing services like Zoom have seen a ten times increase in usage, and content delivery.

Use of Information systems and networks:

The lockdowns across countries have entailed a go up in the use of in order systems and networks, with

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huge changes in practice patterns and usage behaviour. Workers are adjusting to new "normals" - with meetings leaving completely online, office work shifting to the home, with new emerging patterns of work. These changes have come across most organizations, whether in business, society, or government. The changes have also come abruptly, with hardly any time for organizations and community to plan for, get ready and put into practice new setups and preparations; they have had to regulate, try, trial, and find habits that did not survive previous to. In order and skill sector has managed to stay pandemic data up to date. For example, using community media to encourage public health operation is very effective.

There are a few pressure concerned with the consciousness of social media about the COVID-19 pandemic, such as wounded, pandemic diagnosis, and treatment options like COVID-19 vaccines or COVID-19 medicines given to the patients. All these factors physically and mentally created extra fear and nervousness within the public. This resulted in common confusion, dread buying of home stuff, hoarding of essential commodities by the traders, price increase, violence on the streets, discriminations, conspiracy thinking, etc.

Technological Companies:

Pandemics and epidemics are well thought-out to be threatening the human race frequently. However, large technical companies are working hard to decrease the spread of mistaken information. Google, YouTube, Instagram, and Facebook, for example, have worked diligently to straight the public to the most up-to-date, demonstrable information accessible through the WHO website.

Fifth-generation connectivity technologies and highspeed Internet with its attendant benefits were launched by meeting technologies such as mobile, cloud, and robots. Artificial intelligence, in exacting, has exposed to have a significant role in promoting physical condition, representative immunization techniques connecting understanding viral protein structure.

Based on the COVID-19 pandemic obtainable swelling rate data, it is quite multifaceted to decide whether SOPs have been practiced. The pandemic grows exotically and exponentially at a critical stage which is extreme for human computation to understand and analyze.

Chapter-17

EXECUTIVE DECISION MAKING DURING COVID-19 WITH TOPSIS METHOD, RECIPROCAL MATRICES WITH PAIRWISE **COMPARISONS**

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ABSTRACT: Problem-solving and decision-making are just different aspects of the same multi-stage goaloriented cognitive process. Proof of this hypothesis by comparing stage by stage both the decision-making and problem-solving prescribed strategies and the description protocols. If indeed problem-solving and decision-making processes are homological, scientist, studying the same process from different perspectives, might be able to learn from each other and their dialogue may be facilitated through the common vocabulary are suggested here. The core of operations research is the development of approaches for optimal decision making. A prominent class of such problems is multicriteria decision making (MCDM). The typical MCDM problem deals with the evaluation of a set of alternatives in terms of a set of decision criteria. This concepts provides a comprehensive survey of some methods for eliciting data for MCDM problems and also for processing such data.

KEYWORDS: Problem-solving, Decision-making, Algorithm, Strategy, COVID 19, TOPSIS METHOD

1. INTRODUCTION

The review of literature reveals that contemporary accounts of the relationship between problem solving (PS) and decision-making (DM) are contradictory and confusing. I present that PS and DM refer to the same process. Here I prove by comparing these processes stage by stage. Problem-solving is often considered to be based upon application of an algorithm, while decision making is considered to be based upon experience and intuition.

The division between "algorithmic" and "naturalistic" or experience-based thinking cannot serve as a basis of distinction between problem-solving and decisionmaking, as problems are often dealt with haphazardly and decisions are often made methodically, and vice versa. In fact, algorithms for problem-solving and decision-making bear striking resemblance.

Moreover, it is demonstrated that "naturalistic" problem-solving and decision- making patterns, both productive and unproductive, are similar. This chapter consists of the extension of the TOPSIS for group decision making under fuzzy environment with multi attribute decision making, Classification, Weighted sum model, Weighted product model, Revised Analytic Hierarchy process, COVID-19 and also consists Framework for executive decision making during COVID-19 with TOPSIS method, reciprocal matrices with pairwise comparisons and Conclusion. It concludes with a list of suggested definitions of the concepts relating to PS and DM.

2. LITERATURE REVIEW

Regarding the question of the relationship between problem-solving (PS) and decision-making (DM), no option has been eliminated from the current scholarly discourse. The full range of answers - from "they are the same" to "they have nothing in common" - all have their champions. Some claim that they overlap and argue about where the true division lies. Others claim that one is part of another or the other way around. In numerous articles, PS and DM related terms are interchangeable (Sadler and Zeidler, 2005; Lee and Grace, 2012; Papadouris, 2012).

Cenkseven-Onder and Colakkadioglu (2013) present a survey of different perspectives on the relationship between PS and DM which are still relevant today. The authors note that some researchers argue that problemsolving and decision-making processes share similarities; thus, these concepts must be used together (Adair, 2010; Ivey et al., 1993; Churney, 2001). According to another popular opinion, decision-making and problem- solving are entirely different (Baron and Brown, 1991; Elstein and Schwartz, 2002; Isen, 2001). PS-oriented and DM-oriented researchers perceive these concepts and their interrelation differently. In a series of works dedicated to social PS, D'Zurilla (D'Zurilla and Goldfried, 1971; D'Zurilla and Chang, 1995; Nezu, D'Zurilla and Nezu, 2012) recognizes DM, or selecting the best solution out of many, as one of the five stages of PS. The conflict theory of decision making (Janis and Mann, 1977) sees systematic search for information, careful consideration of all viable alternatives and the unhurried, non-impulsive making of the final decision, in other word, PS, as one of the five DM-patterns.

Extension of the Topsis for Group Decision Making under Fuzzy Environment

Multi-Attribute Decision Making: A General Overview

BUSINESS INTELLIGENCE AND IT'S APPLICATIONS GREEN HRM

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WHAT IS HUMAN RESOURCE MANAGEMENT?

Human resource management is a tactical approach to managing individuals in a company or an organisation in such a way that they assist the firm acquire a competitive edge. Its goal is to optimise the employee's performance in support of a company's strategic goals. In other words, Human resource management (HRM) is the practise of recruiting, hiring, deploying, and managing personnel in a business. "Human Resources Management" is frequently abbreviated as HRM or just HR.

STAGES OF HUMAN RESOURCES MANAGEMENT

Human Resource Management is phased up into three stages:

- 1. Acquisition,
- 2. Development and
- 3. Termination.

Acquisition Phase:

This is the first of the phases in the process of human resources administration. This is the stage in which the applicants are interviewed and ultimately chosen for the post. Earlier in the process, there may have been a pool of individuals that had applied for the job that was being sought by the company. Filtering and analysing applications and resumes received by the human resources department results in the selection of the most qualified candidates from among the rest. Applicants who have passed the screening process will be contacted by a representative from the organization's

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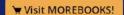
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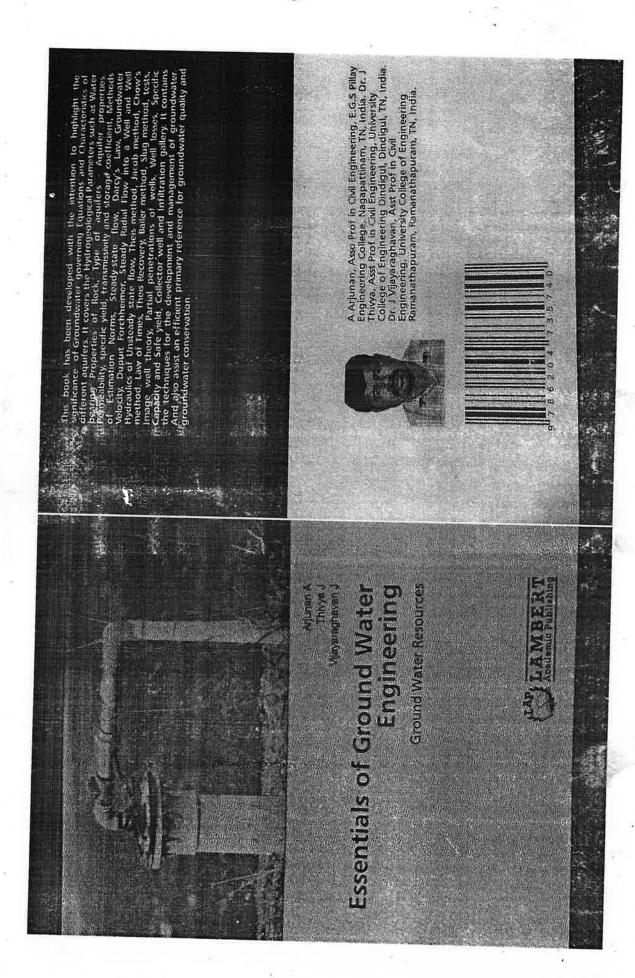
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Intelligent Workflow Adaptation in Cognitive Enterprise: Design and Techniques

Arunkumar Panneerselvam

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Abstract

Traditional businesses are transforming into cognitive business operations with convergence of technologies such as Cloud, Big Data, Artificial Neural Networks, and Machine Learning. As businesses all around the world become more dependable on technology and handle more data, the success of the business enterprises is greatly determined by the intelligent workflows that are automated, adaptable, and self-learning. Intelligent workflows play a vital



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Industrial Engineering

Dr. S. Krishnamohan Dr. Joshua Gnana Sekaran Dr. S. Karthik Dr. P. Sekhar Babu



Dr. N. Ramanujam received the B.E degree in Mechanical Engineering from Madras University, Chennai, Tamilinadu, India in 1993 and M.Tech, degree in Advanced Manufacturing Engineering from SAS-TRA University, Tamijanur, Tamilinadu, India in 2005. He has teaching Experience of about 25 years and Industrial experience about 2 years. He received his Ph.D degree in Annamalal University, Chid-ambaram, Tamilinadu, India in 2017. He has been with the department of Mechanical Engineering, E.G.S.PIILAY Engineering College, Where he is currently a Professor and Dean. His research interest includes the Manufacturing engineering. Composite material, Materials science and Welding.



Dr. Sportock Kismur Saku working as as Assistant Professor in the Department of Mechanical Engineering at Voer Surendra Sai University of Technology, Burfa. He graduated in Mechanical Engineering at Symergy Institute of Engineering at Technology, MTech - Production Engineering at NIT, Rourkela, Odisha, India and secured Ph.D. in Mechanical Engineering at Jadaypur University, Kollara, Weat Bengal, India, He is in teaching professiom for more than 12 years and presented 45 number of papers in National and International Journals, Conference and Sympositiums, He has published flour books and five patents.



Dr. Priyadarshi Tapus Ranjan Swain completed his bachelo's degree in Mechanical Engineering from BPUT Odisha in the year 2009 after which he finished his master's degree in Thermal Engineering Specialization in 2012 from SOA University. He stanted his career as an Assistant Professor in the Department of Mechanical Engineering VSSUT, Burla in 2017 and awarded with the doctoral degree from NTF, Rourkela in 2018. He has been guiding 2 Ph.D scholar and 6 students have completed their Master's degree under his supervision.



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Smart Manufacturing



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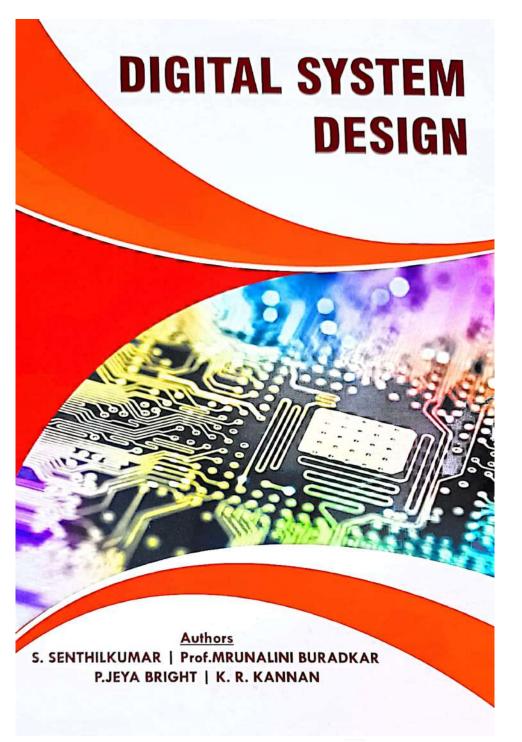
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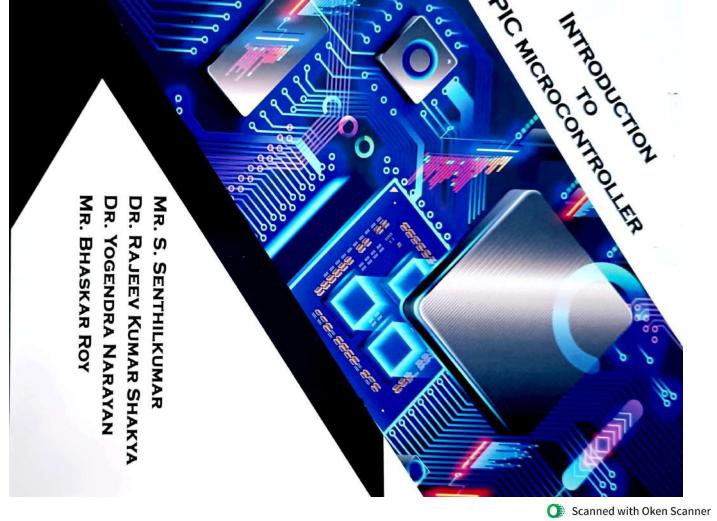
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Deepq: Residue Analysis of Localization Images in Large **Scale Solid State Physical Environments**

S. Manikandan^{1,a)}, K. S. R. Radhika², M. P. Thiruvenkatasuresh³, G. Sivakumar³

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Abstract. Deep Learning is the process to led machine learning, natural language processing and neural networks. The various deep learning models, computer vision systems and artificial intelligence services are used to study of various real time applications. Due to lack of computing resource the conventional neural network are produces delay in progress and reduce the GPUs performance and throughput. In this paper we review difference deep learning approaches with increases GPUs performance and apply various image processing classification and localization techniques. The high availability and GPUs performance can be verified by state-of-arts results using conventional deep learning methods. Keywords: Deep Learning, Computer Vision, GPU Performance, Classification, Localization, CNN Model, DeepQ

INTRODUCTION

Deep learning is the major division of machine learning and neural networks. Learning are played important role in access and processing information and produce real time results. But the normal methods areaffects the throughput and GPUs performance. Deep learning process are includes the chip processing, dataset sizes, processing delays and performance [1]. Deep learning process has proven concept used in search engine, bio-informatics, robotics, industrial internet, multimedia applications, machine vision systems and game programming. In current scenario the conventional multi process environments leads compressed sensing and distributed multiuser sensing approaches [2]. The Bio-inspired computing is used to solve visual cortex, behaviours, small regions failures and multi-layer perception. The following figure 1 shows that the conventional neural network architecture and it produces the visual scheme annotation in each layers.

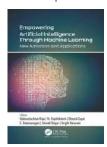


FIGURE 1.Conventional Neural Network - Deep Learn Model

The convolution and pool layers are used in conventional deep learning process for measuring local batches [3]. Each batch log collected by features of visual recognition inputs and processed by similar batches or predefined batch results. But this method could produce delayed in performance and reduced GPUs throughput[10]. The convolution layer shares the behaviours and regions specific results. The Pool layers produces after the result of convolution each logs recorded and used for decision making results. The Object recognition techniques applied in recent years for measuring online based trade marketing. Each log can be labelled for extracting features and fix the localization. Image annotation is important problem to set each localization values and it collect the information automatically and fix the artificial intelligence results. Natural Language processing and Computer Vision are dominating large number of public repositories. This paper describes following sections, section II describe various researches and literatures, section III handle deep learning process, section IV describes process and reviews and section V gives conclusion and future enhancements.

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Chapter



Artificial Intelligence in Education Using Gaming and Automatization with Courses and Outcomes Mapping

By S. Manikandan, M. Chinnadurai

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Real-Time Video Tracking Framework With Moving Object Segmentation in Stream Data

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Abstract

Object tracking is an active application-oriented research topic. Analysis of video requires human operators to monitor human activities. This framework should be capable of detecting and tracking moving objects accurately. The unsupervised segmentation of moving objects affects the overall performance of an object tracking framework. The ideal aim of unsupervised segmentation method is to split the image into meaningful objects. In this proposed video tracking framework, initially, segmentation of the moving object with displacement vectors in an unsupervised menner is done. Using the displacement vector as a feature, the input frame segmentation is achieved with the Expectation—Maximization (E—M) technique. In this work, the B—M algorithm initialized with the number of objects present in the frame is obtained by clustering objects using the K-means clustering technique. The resulting objects obtained may control shadows of the objects. Hence, shadow cemoval approach is used to remove shadows surrounding objects. Finally, the objects tracked using displacement vectors and the behaviour of objects are analyzed. The experiments on various datasets such as standard videos, surveillance videos, and nonstandard videos demonstrated, outperforms in single and multiple cases.

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Notes

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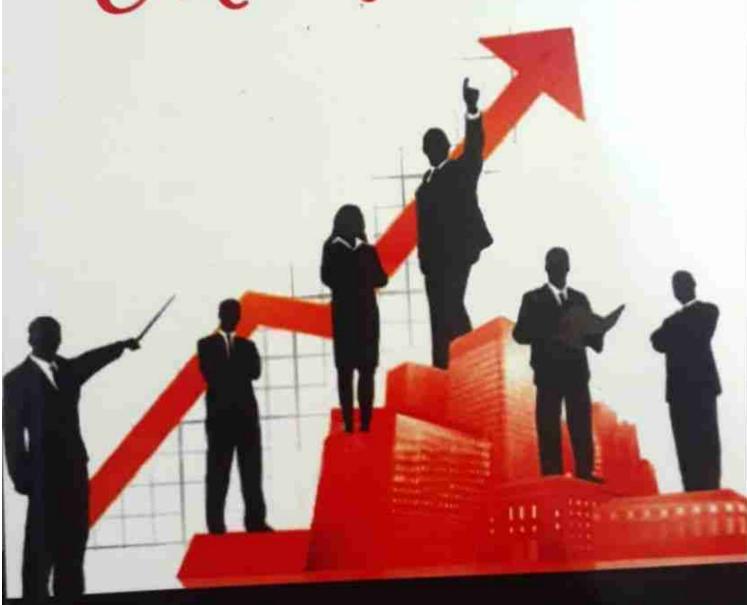
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STRATEGIC HUMAN RESOURCE

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STRATEGIC HUMAN RESOURCE MANAGEMENT

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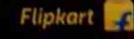
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PREFACE

SHRM is an acronym that stands for strategic human resource management. It refers to a method that is used to design and execute HR strategies that are linked with business plans and allow the firm to accomplish its goals. Conceptually speaking, strategic human resource management (HRM) refers to the process of achieving integration or "fit" between HR strategies and business strategies, the advantages of adopting a longer-term perspective of where HR should be headed and how to get there, as well as the formulation and execution of HR strategies that are consistent with one another and mutually supportive of one another. It is also about how members of the HR department should take a strategic approach on a day-to-day basis, which is an important aspect of the topic.

This indicates that they function as an integral member of the management team, make it a point to ensure that HR activities continuously contribute to the successful execution of business plans, and make it a point to be deliberately concerned with ensuring that their actions provide value.

appreciate the concepts of human resource management and strategy and the concept of strategic human resource management (strategic HRM) is then examined in detail in Chapter 1. Chapter 2 focuses on Social Environment and Staffing. Chapter 3 of the book is concerned with the HR Strategy: Development and Delivery. Chapter 4 covers Trends And Issues In SHRM. Chapter 5 focuses on the HRM at Global Perspective

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CHAPTER-1

STRATEGIC MANAGEMENT AN OVERVIEW

1.1 Introduction Strategic Human Resource Management (SHRM)

The term "Strategic Human Resource Management" refers to the process of integrating the strategic business objectives of an organisation with its human resources in order to encourage innovation, as well as to motivate employees, comfort, efficiency, and ultimately overall performance. The phrase "Strategic Human Resource Management" is relatively new. It distances itself from "conventional human resource management," which was just a function of a company.

Other Definitions of Strategic Human Resource Management include:

Strategic HRM is concerned with 'seeing the people of the organization as a strategic resource for the achievement of competitive advantage' (Hendry and Pettigrew, 1986).

'A set of processes and activities jointly shared by human resources and line managers to solve people-related business problems' (Schuler and Walker, 1990).

'The macro-organizational approach to viewing the role and function of HRM in the larger organization' (Butler et al, 1991).

'The pattern of planned human resource deployments and activities intended to enable an organization to achieve its goals' (Wright and McMahan, 1992).

In Real-Time Fleet Management, vehicle routes are built dynamically according to travel durations, location of the vehicles and also customer requests which are revealed gradually. To account for such situations, algorithms which are fast and can accommodate the uncertainty are needed. We here highlights the use of parallel computing strategies for solving real-time vehicle routing problems. The vehicle routing problem is related to linear optimisation and falls under the domain of logistics and transport. Vehicle routing problems comprise of determining optimal vehicle routes according to various constraints such as the total demand should not exceed the total capacity, service durations are met The objectives of solving the Vehicle Routing Protocol varies depending upon the dynamically of the system. In general, systems, which are weakly dynamic, focus on optimising or minimising the routing costs. The systems, which are strongly dynamic, focus more on minimising the expected response time.

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Surface Engineering for Enhanced **Tribological Performance**

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ABSTRACT

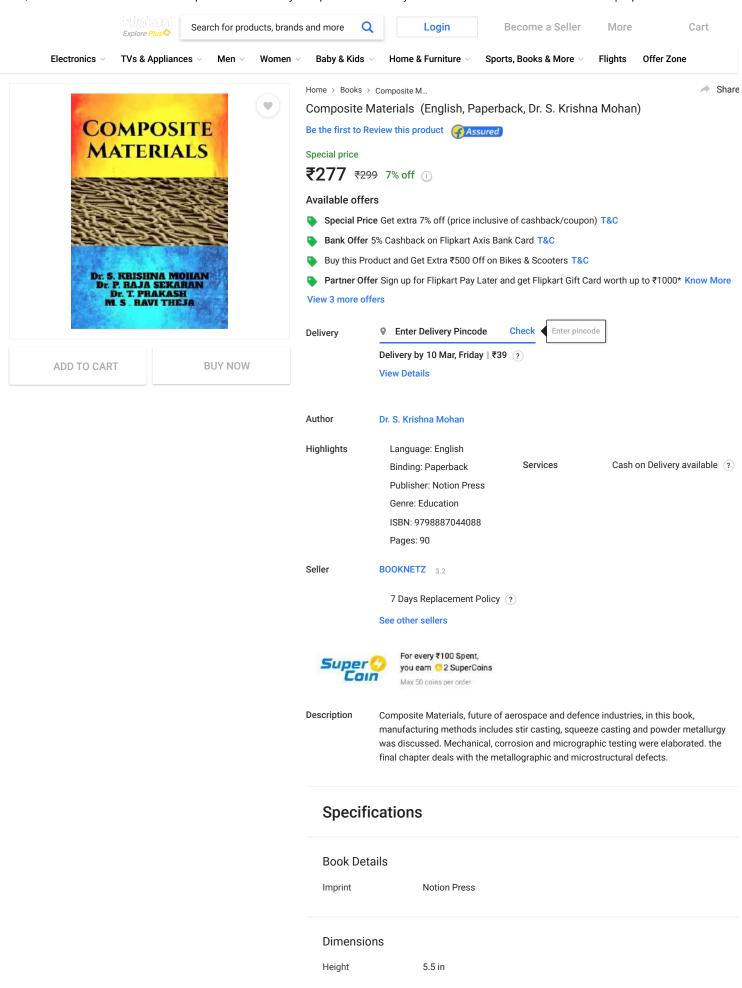
Economic and technological progress, as well as environmental concerns, requires that modern equipment be designed with ever more stringent performance criteria, frequently pushing components to the very limits of their capabilities. One major consequence of this increased demand on performance is that tribological deficiencies, such as lubrication breakdown excessive wear and tribo-corrosion, can be significantly amplified, leading to unnecessary operational costs, decreased efficiency and premature failure. Because tribological processes result from the interaction of two or more bodies in relative motion in a particular environment, surface engineering can be used to confer to surfaces the high performance needed for demanding operational conditions. In this context, the design of the appropriate material system must be guided by an accurate understanding of the degradation mechanisms and the surface response to loading and deformation, frequently acting in synergy.

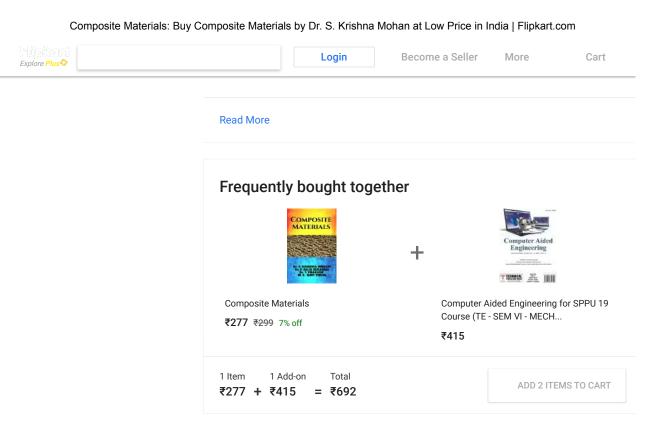
Solid Particle Erosion (SPE) occurs in situations where hard solid particles present in the environment are entrained in a fluid stream, and impact component surfaces. This type of damage is most prominent in the first stage of the aircraft engine, where the compressor blades can be eroded to such an extent that aerodynamic performance and even structural integrity are compromised. Consequently, much work has been done in academia and industry in order to understand the material loss mechanisms present in SPE and to develop protective technologies that will increase component lifetimes. One such technology is the use of hard protective coatings to impede the erosion of the predominantly metallic engine

Keywords: Solid particle erosion, Scanning electron microscope, Particle size, Sputtering, X-ray diffraction.

Introduction

The design of the appropriate material system for a given tribological solicitation must be guided by an accurate understanding of the degradation mechanisms and



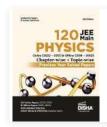


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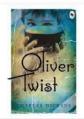
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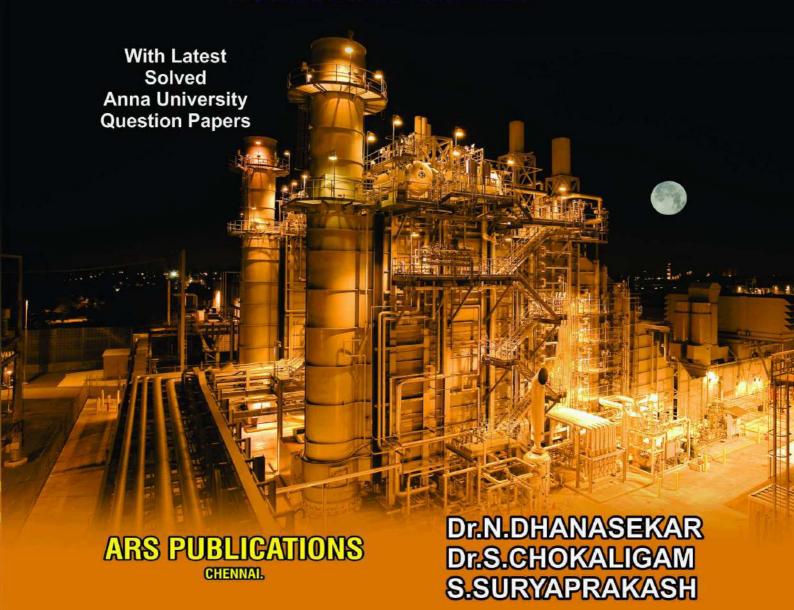
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Recent Trends in Manufacturing and Materials Towards Industry 4.0 pp 805–816

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Microstructure and Mechanical Properties of Thermoplastic Polyurethane/Jute Cellulose Nanofibers (CNFs) Nanocomposites

N. Siti Syazwani, M. N. Ervina Efzan [™], C. K. Kok, A. K. Aeslina & V. Sivaraman

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Abstract

Cellulose nanofibers (CNFs) are linear polymer that exhibits high stiffness and strength due to extensive intermolecular and intramolecular hydrogen bonds among the molecules. These nano materials are taking place in replacing synthetic fiber as reinforcement in nanocomposites. This present work investigates the potential used of CNFs in improving microstructural and mechanical properties of

Employability Skills for Next Gen Engineers



Dr. S. Chandrasekar



Employability Skills for Next Gen Engineers

First Edition

Author
Dr. S. Chandrasekar

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Title of the Book: Employability Skills for Next Gen Engineers

Edition: First- 2021

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Dr. S. Chandrasekar, M.Com, MBA. M.Phil, NET (UGC), Ph.D. Associate Professor, EGS Pillay College, Nagapattinam, Tamilnadu.

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Chapter I

Introduction

In today's scenario of higher education, placement is the buzz word. Parents and students prefer colleges and institutions which arrange placement opportunities by conducting campus placement and placement readiness training. Every college and institution tries to maximize their placement ratio. During the last decade, the opportunities for graduates in various sectors have increased tremendously, especially for engineering students. Institutions organize on-campus and off-campus placement and job fair by pooling students from various institutions, wherein companies recruit students in large number. However there are many graduates who are not able to get through the recruitment process and jobs.

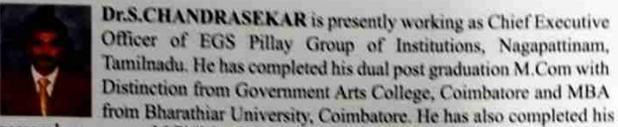
UNESCO² observes that, Globalization has increased the pressure on companies to effectively manage their workforce and also their clients. This demands their focus on development of (a) generic skills; (b) application skills; and (c) soft skills or life skills apart from proficiency in their subjects. It involves oral and written communication skills, basic computer skills (MS Office, Internet, etc), and a good workplace attitude (commitment and teamwork). These skills are pre-requisites for employability of students.

Globalization has also increased the standards of education and career profiles. Multi national companies are opening in India and are looking for well trained employable individuals. Employers want much more than academic grades. At the least they expect the skills for team work, interpersonal relationship and good analytical ability. Today these soft skills are the most important qualification for any individual to communicate well and to get jobs. But it is a fact that even those graduates who are good at academic performance are not good in communication skills, and that is a hurdle for their career opportunities.

1.1 Engineering Talent Pool

Every year India intakes around 3, 50,000 engineering graduates making India the second largest talent pool for engineers across the world. Dating back to the tech boom in the late 90's in India when IT companies

About the Author



research programe M.Phil in Commerce and Holds a Doctor of Philosophy in Commerce from Bharathiar University, Coimbatore. He has more than 21 years of teaching, Research, Administration, Placement experience in both India and abroad.

He was instrumental in promoting the spirit of entrepreneurship among the students and motivated 65 students to start their own business venture. He has visited more than 150 colleges as Chief guest, Resource person, Judge etc in Coimbatore, Pollachi, Palani, Dindugal, Andrapradesh, Kerala and Karnataka.

He is an recipient of Inspiring Minds Award by Aspiring Minds at National Employability Conclave, Best Coordinator Award by ICT Academy of Tamilnadu and Star Performer Award by Virtusa

He has rich experience in Training and Placement and has been instrumental in designing the skill based and industry oriented curriculum for effective placement of young students. He has been instrumental in enhancing employability skills of students in many colleges.

He was heading the Entrepreneurship Development Cell at CIMAT and organized more than 100 Entrepreneurship Awareness Camp, Business Plan Competition, Business Skill Development Programme EDP and many programmes on entrepreneurship.

He is a certified faculty to teach entrepreneurs by Stanford University, Entrepreneurship Development Institute of India, and has been recognized by Micro Small and Medium Enterprises as mentor to council and guide budding entrepreneurs in preparing business plan and opportunity identification.

As an entrepreneur he runs an event organizing company- Disha, Trust member of Sri Amman Industrial Training Center and Managing Partner of CNS Computer Education center.

He was also the past president of Junior Chamber International Coimbatore Cosmo an organization of worldwide federation of young entrepreneurs and leaders.







Prediction of NO_X Concentration in the Vicinity of Cement Industry Employing AERMOD Dispersion Modeling



S. Anand Kumar Varma, K. R. Manjula, and Jay: Wayak

Abstract NOx is one of the major pollutants that evol es from the cement industries during the high-temperature calcination in the rotary kiln. Air quality modeling techniques are cost effective than measurement but are data intensive as modeling requires emission and meteorological data. In the present study, the prediction of the concentration of NOx in and around the area of I RATECH cement Industry located at Tadipatri, Anantapur, India has been reped. A dispersion modeling technique AERMOD is used for the prediction of emi ion rate of criteria pollutants were obtained from supplier's specification and direct measurement. In Level 1, predication and measurement of NOx concentration for 24 hrs was performed where, in Level 2, assessment was carried out using refined ABRMOD 9.1 model with site specific hourly data. Analytical results show that emission inventory obtained from supplier's specifications and direct measurement are comparatively equal. Predicted parameters of emission were evaluated for different ! v pollutants where previous emission data is not available. Yearly emissive flux are furnished from estimated values of emission factors and activity in the the saidy area. Low relative error (<0.05), high coefficient of regression (R² 0.8-0.95) and willmott-d-index (≥0.95) reflects the accuracy of the study.

Keywords Cement industry · NOX · Modeling · AERMOD · Prediction

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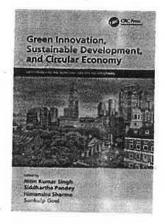
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Chapter



Aerobic Synthesis of Value-Added Organic Acid

Routes Towards Sustainable Industrialization

By Jayato Nayak, Sampriti Nayak, Sankha Chakrabortty, Pinaki Dey, Parimai Pal, Siddhartha Pandey, Amit Kumar, S. Anand Kumar Varma

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On the Assessment of Microhardness and Microstructure of Electro Discharge Coated Magnesium Alloy

U. Elaiyarasan^{1*}, V. Satheesh Kumar², C. Senthilkumar³, V. Navaneethakrishnan⁴

Abstract

Electrical discharge coating (EDC) is the surface modification process, is used to develop the hard composite coating on the workpiece surface with powder metallurgy electrode. In this present investigation, mixture of WC/Cu composite coating is deposited on the ZE41A magnesium alloy by using this technique. Parameters (compaction pressure, current and pulse on time) on micro hardness and microstructure are studied. EDC with low compaction pressured electrode, high current and pulse on time provides the higher material deposition rate (MDR) and micro hardness (MH). Further, deposited surface is characterized by scanning electron microscope (SEM) and energy dispersive spectroscope (EDS). Craters and globules observed at deposited surface that affects the roughness.

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Deep Learning in Artificial Intelligence

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I. INTRODUCTION

Artificial Intelligence is the field of computer technology and which is used to apply varies theories, models, methods, techniques and algorithms to simulate and develop intelligent systems. AI enables to solve real time problems by using computer and make intelligent decision. An algorithm is the main part for developing or solving real time problems and it is the step by step procedure at each stage. AI algorithms are set of procedure and used to perform intelligent behaviour and make successful decision using involvement of learning and perception. The main purpose of AI is to apply technology to real time situation and reduce the human efforts. The high level goal is to the user to exhibit perception behaviour to intelligent machine. Learning is the most important part for applying AI based solutions or automated environment. Learning can be done by perception of input behaviours at different environment. Deep learning is the most responsible part to recognize or percept following capabilities of intelligent system like problem solving, decision making, planning and reasoning, interaction and knowledge representation. Deep learning process is used to build, represent and analysis input behaviours and involves symbolic and neural forms to achieve knowledge representation. Knowledge representation is the important part in AI and which leads the role to make intelligent machine with decision making capabilities.

Machine learning and Natural Language processing is need to apply deep learning process. Machine learning techniques are used to analyse the behaviours be set of input characteristics. A successful intelligent AI system gives the ability to read, write, process and generate human and native user inputs. Nowadays Internet are playing important role in day-to-day life and includes information processing and analysing various inputs such as text, audio, video, etc. Handling internet request AI researchers are developed highly effective algorithms as well as computer vision techniques.

This paper mainly focuses on general techniques of AI with deep learning characteristics and gives historical view of current state of intelligent systems. Based on various survey we focused the AI can verifies different paradigms such as machine learning, agent interaction systems, natural language processing, etc. The core application of AI the above is need and most significant contribution in AI technology and deep learning.

II. THE FIRST ERA OF AI

The expert systems are started in engineering domain in 1970s and it devised computer programs based on pseudo code transition. Teach Pendent type of AI system involved in Expert application processing in telecommunication and commercial environments. In this case the capability of learning and converting new situation is difficult process. So the decision making process was not up to the level and solve the complex problem is tedious process. The expert systems developed in 1980s with the if-else statement t make decision with inference rule forms. Due to this stage the first AI system cannot handle real time data processing, language processing and chat based applications.

The researchers can decide machine learning based expert systems with the involvement of contributors and optimization produce to good software deliverables. According to the survey of Colorado University and Li Deng et al, the speech processing agent systems are in the field of 1990s to perform automated caller based response system. The author can contribute to transmitting from inference rule based mechanism to speech recognition system with the capable of data domain, knowledge and statistical approach.

III. THE SECOND ERA OF AI

The speech processing agents are used in real time application and which gives clear picture of learning and perception. Computer vision was played vital role for handling perception and knowledge request. According to defence based knowledge systems and NASA report the speech based agents are having autonomous behaviour and automated learning capabilities. In this case, the machine learning inputs and natural language processing are combined with deep learning representations. In such cases, AI system more focuses on trained input data and predefined algorithms. The real time input capturing agents are designed in 2000s with the key components such as decision trees, Bayesian networks, support vector machine, neural networks, etc. Generally the AI system performs various real time applications like face recognition, Biometrics process, speech processing, machine learning vision applications, etc.

Review of Momo attack in WhatsApp

Mr. S. Manikandan

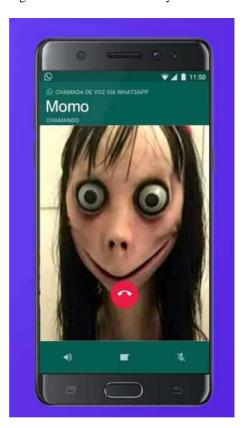
Assistant Professor & HoD, Deptartment of Information Technology E.G.S. Pillay Engineering College, Nagapattinam, Tamil Nadu, India manikandan@egspec.org

1. WHAT IS Momo?

Today the day to day life begins with mobile phone and 90% of peoples from the world using social media apps such as WhatsApp, Facebook, Twitter, Instagram, etc. Regular chatting and surfing at any place and sharing text, audio, image, video to others. The important of mobile usage now changed to sharing and chatting like video call, online sharing, shopping, etc. Recent days the we receive unknown message with the name of 'Momo' and they tell all the details of your details. So we suddenly shocked and get outdated details. Momo is not a attack and is the person already you known or unknown person creates duplicate account in the name other country person or other country numbers using mobile app and registered mobile OTP access. Normally the human minds set the unknown messages are received from WhatsApp and they shared your all the detail means we afraid and chat with Momo. Momo is not an attack it is private message or individual message from unknown number by your known person.

2. SOCIAL CHALLENGE

A recent social engineering scheme has spread across Latin America and could hit the borders of the United States. A WhatsApp contact called, "Momo WhatsApp" was posted on social media sites and has a Japanese area code and a photo displaying a bulging-eyed girl. Claims that interacting with the profile can incite youth suicide through coercion have been circulating around the Internet for days.



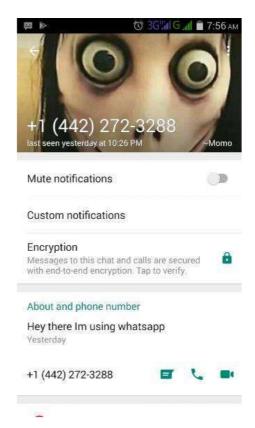


Figure 1: Mo Mo Person details

The above Figure 1. Shows that the details of Mo Mo and the number represents as other country details

Frightfully, points of interest of the Momo WhatsApp episode reverberate reports of the Blue Whale Challenge that circulated around the web in 2016, which has been bantered as a scam. Logical paranormal examiner, Ben Radford, set that the Blue Whale Challenge is a legend, propagated by the weight on experts to put forth official expressions on gossipy

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Driving Artificial Intelligence into IT and ITES

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Abstract

Artificial Intelligence (AI) is the field of emerging trends in economical, societal, industrial and technological area. Intelligent systems play an important role in day-to-day life and provide various decision support applications. The competition in the field compels intelligent systems playing different essential roles in real time. The demand of supply and growing customer base require automated and autonomous functional agents and the involvement of IT and ITES. This paper throws light on how AI has influenced the change in society and real time applications. This survey includes industrial information, intelligent technologies, machine learning, social networking and data analytics process. It summarizes the study of automated and autonomous functional agents and decision support systems involved in the field of IT and ITES.

Keywords: AI; Decision support systems; IT and ITES

Why AI is Needed?

Now-a-days, Artificial Intelligence (AI) techniques in IT and ITES, such as, Big Data, Social Networking, Parallel Processing, Decision Making Applications, Knowledge Engineering, etc deploy deep, wide and major applications. AI components are autonomous in nature and provide decision support applications in Industry. The machines with intelligent behaviour and thinking capacity produce different services. The agent program follows native behaviour, operational support systems, bug free environment and game playing nature.

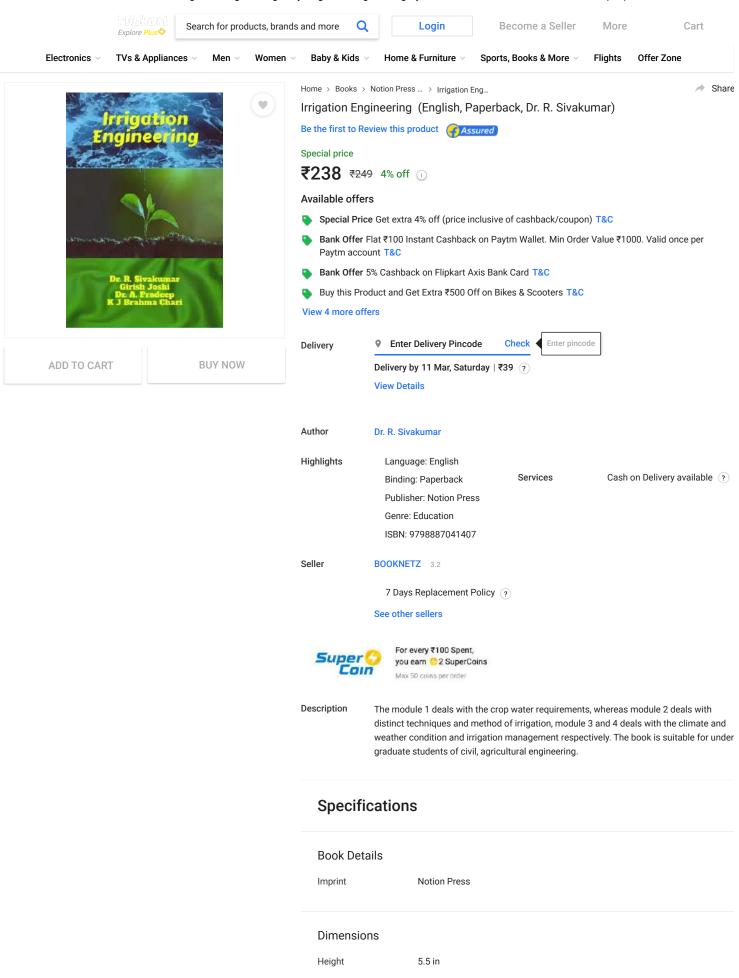
According to the survey, the information technology used to think and act rationally with updated status with the combination of new evolution of IT and past IT technologies and produce intelligent technologies with industrial revolution[1].

Where AI is Needed?

in real society with the support of AI. According to Karl Poper and Kal Jasper Theory, the revolution of IT era is classified into four levels a) Industrial Revolution; b) IT in Industry; c) IT in Commercial and d) Intelligent Technology. In this survey, the technology growth rationally with the help IT and services also needed. Now, the SMAC (Social, Mobile, Analytics and Cloud) environment can not do anything without internet and the intelligent machines are needed in all the operations[2]. According to Roger Thompson, the technological swift are always growing up when the intelligent system and smart system process are regularly

These four technological swift and the interaction between each levels are monitored and recorded. The automated intelligent machines are used in the industry to reduce the human effort[3]. Now-adays, the concepts of cloud computing and IoT applications are developed and used in variety of social environment applications[4].

It is important to know where IT and ITES are used
The intelligent machine is also called decision





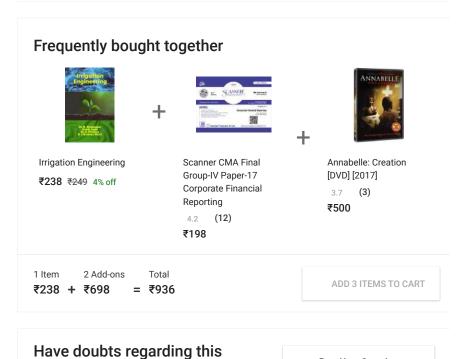
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Modeling of a Commercial BLDC Motor and Control Using GA-ANFIS Tuned PID Controller

Murali Desarri Research School at Electrical Engy. JNTU Antonique.

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LINTRODUCTION

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Design and Implementation of a Novel Fifteen Level Multilevel DC-AC Inverter

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anandraj.r@egspec.org

ASSTRACT: A novel multilevel DC-AC inverter is proposed militlevel generates fifteen-level ac output voltage with the appropriate geate signals design. Also, the low-pass filter is used to retuce the Total Harmonic Disnortion (THD) of the sinusoidal output voltage. The assurbing losses and the voltage stress of power devices out be reduced in the proposed multilevel inverter. The desperating principles of the proposed inverter and the voltage belancing method of the multilevel inverter is goodwidge belancing method of the multilevel inverter is goodwided with Palse-With Modulation (PWM). The desperation of the proposed topology the desired result, also discussion on current source inverter of stoom in this paper, This paper contains theoretical and analysis and simulation result of this novel multilevel.

Kepwords: DC-AC Inverter, Digital Signal Processor (DSP), Maximum Power Point Tracking (MPPD), Main Level inverter(MLI), Sinusoidal Pulse With Modulation(SPPA).

I. INTRODUCTION

the advantages like high quality power output, low switching losses, low Electro-Magnetic Interference (EMI) and high output voltage made multilevel inverter as a powerful solution in converter topology. Generally multilevel inverter configuration is classified into (1) Diode Clamped Multilevel Converter refer shown below [3],[4],[5], 2]. Flying Capacitor Multilevel Converter (ECMC) refer shown below [3],[4],[6],[8]. The soperation of all these three configurations were compared and analysed in terms of reliability, feasibility and efficiency. The system reliability is not directly relative to the number of components used. Among the above said configuration CMC requires individual voltage source for the number of components used. Among the above said configuration CMC requires individual voltage source for each H-Bridge module for obtaining synthesised ac output whereas ECMC and DCMC requires more number of capacitors and diodes respectively for their operation and Nowadays Multi Level Inverter (MLI) plays a vital role in the field of power electronics and being widely used in many industrial and commercial applications. Moreover

these multilevel inverter also requires complex PWM control refer shown below [11]-[5].

features of high power rating and high voltage stress, it amnot operate at high frequency. And the design of IGBT gate driver is complicated. A MOSFET is the appropriate component to operate at high frequency, but power rating is not as good as IGBT. To solve the problem, many different topologies of multilevel uses low rating component at high-power application. Because of the advancement of semiconductor, refer shown below [1]-[2] equipment such as uninterruptible power supply, servo motor, air-conditioning system, and smart grid composed of tenewable energy. To satisfy different demands and characteristic of loads, the output frequency and voltage the specification of power device and power conversion redundue is promoted. Due of the power convertes which can transform do—ao is called inverter. Inverter is the inner medium which transmits power to other electrical A result of high-technology development, the demand and the quality of electric power are higher than before. Although an Insulated Gate Bipolar Transistor (IGBT) has multilevel topology is to reduce the voltage rating of the power switch. Therefore, it usually is used at high-power application. By combining output voltages in multilevel low input current have to change with different load. The purpose of the distortion, and lower switching frequency. form, it has advantages of low dv/dt,

II. GENERALISED H-BRIDGE TOPOLOGY

Multi Level Inverter Topology

The proposed novel topology used the seven level
inverter. An input voltage divider is composed of three
series capacitors Cl., C.2, and Cl. The divided voltage is
transmitted to H-bridge by four MOSFETs, and four
diodes. The voltage is send to output terminal by H-bridge
white, is formed by four MOSFETs. The proposed
multilevel inverter generates sevent-level fig. 2.1strovs
below are output voltage with the appropriate gate signals
design. Refer shown below [9]-[10].

A Multiple Target Tracking Method with Optical Flow and Multi Hypothesis Kalman Filter

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the previous approaches. Furthermore, the algorithm is robust to the changes of lighting condition and camera noise method and algorithm. Section III describes the system overview. Section III, IV, V and VI describes the Video sources, Proprocessing stage, Object detection and Feature extraction. Section VII describes the Video sources, Proprocessing stage, Object detection and Feature extraction. Section VII describes the presents experimental results and section IX describes the conclusion. illumination changes, sudden changes in illumination and other scene parameters after the appearance of the background. Simple background subtraction is susceptible to these changes. And when the brightness difference between moving objects and the background is small, it cannot detect the difference. In order to resolve these problems, some algorithms such as blob analysis technique and the technique based on optical flows have been proposed. In our method Moving objects are detected from the difference of two consecutive frames. This approach uses the motion to distinguish moving objects from the background. So it is more efficient than objects from the background.

Astract— In recent days, Multiple target tracking in (MIT) is an active and challenging problem in the field of computer vision, motion-based recognition, automated surveillance, trafif monitoring, augmented reality, object based video compression etc. Especially, the particular objects are tracking in an environment of multiple objects. However, it is difficult to track a particular objects. However, it is difficult to track a particular objects. However, it is difficult to track a particular objects. However, it is difficult to track a particular object because many problems are occurred in an environment of multiple objects such as merging and splitting. Videos are a collection of sequential images with a constant time interval. So video can provide more information about our object when greenarios are changing with respect to time. This paper proposes an efficient moving object detection hypothesis kalman filter to reduce the tracking of non surget objects in the video. Morphological method is but the proposed as a changing or remove noise and to the contraction of moving object. The proposed preserve the shape of moving object. The proposed

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Keywords-Moving object, Frames, Object detection, Intensity, Centrold,

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I. INTRODUCTION

A BOOK

Detection of moving objects in video images is one of the wort important and fundamental technologies to develop the real world computer vision systems, such as video the real world computer vision systems, such as video awreillance, etc. Traditionally, the most important task of monitoring safety is based on human visual observation, which is a hard work for watchmen. Therefore, the automatic detection of moving objects is required in the monitoring system that can help a human operator, even if monitoring system that can help a human operator, even if earnot completely replace the human's presence. To it cannot completely replace the human's presence. To it cannot completely replace the human's presence. To descript moving objects in video images need to be used. The usual method for detecting moving objects is simple background subtraction that is to subtract current image background image. However, there exist gradual

II. METHODOLOGY

The proposed algorithm which depicted in figure 1 consists of three stages: preprocess video frames, detect consists of three stages: preprocess video frames, detect moving objects, and track detected objects. In first stage, video frames are preprocessed, and in second stage moving objects are detected from the background scene moving objects are detected from the background scene moving objects from aim is to simultaneously track all moving stage our aim is to simultaneously track all moving stage our aim is to simultaneously track all moving electron frame an object enters visual field of view, determines when an object enters visual field of view, determines the oristonedness currently being tracked and in previous frame and objects currently being tracked and during sequence.

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without Commutation Problem for Single Phase A Single-Phase Buck-Boost Matrix Converter Asynchronous Motor

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current polari

II. REL BUCK-B

synthming special as a short dead-time or an overlap-time being switches. During the dead-time, there is no current at for the output filter inductor (Lo), so the switches may damaged by excessive voltage. Similarly, the swide may be damaged by excessive current when then is overlap-time between switches SI and S2 (or S) and S4 because the input voltage will be short-circuited. The MS However, due to the different time delays and limits switching devices, there inleants with directly connected input power supply a law without intermediate de-link capacitor. Therefore, the best alternative to conventional indirect active converters with de-link. can also provide variable output voltage and frequen

one inductor, a and .We have a

operation of this inverting buck-b, and U(1-D) and ... operation of the

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Dard J.(1-D), recovering buck and convenient eight; se convenient eight eight

Fig.1.1 basic single-phase direct PWM ac-10 with commutation problem

in power electronics with various deservation modeling and control, opological deservation applications. However, most the contrastion problem by sensing the commutation problem by sensing the contrastion problem by sensing the contrastic co Owing to their attractive features and bust industrial applications, the MCs have become

Abstract: This project presents novel single-phase can solve the commutation problem in single-phase direct PWM ac-ac converters without sensing the input voltage polarity. Conventional matrix converter requires six switches for buck and boost convertion. By using a basic switching cell structure and coupled inductors, the proposed ac-ac converters can be short and open-circulated without demanging the switching devices with less number of switches. By replacing the conventional phase-leg of the PWM ac-ac converters with the switching cell structure and the coupled inductor, three novel buck, boost, and buck-boost type PWM ac-ac converters are developed.Our work also describes the PWM strategies to control the speed of single phase asynchronous motor, mattab Simultink model used to evaluate performance of single phase motors for speed control.

Keywords: Buck-Boost Operation, Commutation Problem, Single Phase Matrix Converter, PWM ac-ac Converter, asynchronous motor.

LINTRODUCTION

employing thyristors, matrix converters, and so on. The output voltage and frequency can be varied with these structures. However, for applications where only voltage regulation is required, direct PWM ac-ac converters are a more practical choice in terms of cost and size. Fig.1.1 shows the basic single-phase direct PWM ac-ac. approach is to use a diode or PWM rectifier followed by a PWM voltage-source inverter with a DC ink. Other approaches include phase-controlled as-ac converters FOR AC-AC power conversion, the converters or ac-ac choppers

commutation problem. For example, for the buck-type converter shown in Fig.1(a), the switches 22 and 33 are both turned ON and OFF simultaneously, and they are complementary to the switches S1 and 34 in an ideal case. The ac-ac circuits shows in Fig.1.1 have a common

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Three Phase Grid Connected Transformer Less MOSFET Inverter for Photovoltaic System

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sing latest super-junction metal oxida senticontation and latest super-junction metal oxida senticontation of algori transformer less Pl'inverter due to the inside to use in manaformer less Pl'inverter due to the inside to use in manaformer less Pl'inverter due to the inside to use in manaformer less Pl'inverter and paper, a family of new transformer less Pl'inverter using paper, a family of new transformer less Pl'inverter used as a paper, a family of new transformer less Pl'inverter used in a super-junction MOSFETs and Sic diodes as no course recovery issues are required for the main power and protection. In addition, dead mit and necessary for main power switches at both the high frequency commutation and the grid zero crossing lessant, results low current distraction at output. The department are also the proposed inverter and the what planting method of the multilevel inverter is committed with Sinasoidal Palse-Width Modulation SSTRACT: The unipolar situasoldal pulse width changes (SPPA) full-bridge transformer less sampling (Pt) inverter can achieve high efficiency by ong latest super-junction metal oxide semiconductor on the control of th

SPEM, This paper contains theoretical analysis and manufactures. This paper contains theoretical analysis and manufactures of this novel multi level inverter. Thinks, a the prototype built and tested to verify the functional analysis. Monetical analysis. The experimental results show 88.8 meximum efficiency and 88.32% European Affaines, Furthermore, to show the effectiveness, the imposed topology is compared with the other transformer less topologies. A Tuckness (10) STATCON Two E. Acht, Noting as tems by P.C. Oldering cry vol. 12 to 12-25. To yhengrad Ami-over company thou energy stay and Application, 10 to 20 to Application, 10 to 20 to Application of the State of the REPERENCES

Mynovis: DCAC Inverter, Digital Signal Processor
DSP, Maximum Power Point Tracking (MPPD), Multi
level Inverter(MLD, Sinusoidal Pulse With
Mehidian (SPRM)

LINTRODUCTION

steerily transformer less inverter has been found a one of
of stratistic solution for grid-tied PV application because
the higher conversion efficiency. Nower cost, smaller
history light weightfil.) Due to the loss of galvanic
the between the PV module and the grid, a direct

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path is formed to flow leakage current which generally openeds on the non-negligible parasitic cupacitance between the PV module and the ground[2], and the amplitude of fluctuating CM voltage.

Another important concern of transformer less inverter is the efficiency that can be improved by optimal design. These two issues (efficiency and leakage current) are the major force in pushing progressive development of transformer less grid-tied PV inverter[3]. Voltage sag is defined by the IEEE 1159 as the decrease in the RMS voltage level to 10%-90% of nominal, at the power frequency for duration of half to one minute.

Voltage swell is defined by IEEE 1159 as the increase in the RMS voltage level to 110%-180% of nominal, at the power frequency for duration of half cycles to one minute. Voltage therhations, often in the form of voltage sags/swells, can cause severe process disruptions and result in substantial economic loss. So, cost effective solutions which can help such sensitive loads ride through momentary power supply disruptances have attracted much research attention [4]. In order to reduce the leakage current, a lot of in-depth researches have been conducted in the literature, where a new freewheeling path has been introduced to decouple the PV module from the grid during freewheeling period. However, due to poor reverse recovery of MOSEETs slow body-diode, it is limited to use in transformer less inverter[5]. In the MOSEET based transformer less topologies for grid-tied PV application will be reviewed and discussed based on their circuit structure, efficiency and CM voltage clamping capability. Some studies have been implemented to simplify the circuit and improve the balance speed by multistage equalization (6)–[7]. Some zero voltage and zero current switching techniques are also used to reduce the loss of the equalization circuit [8].

A fluctuating CM voltage could also be observed because the freewheeling path potential is not clamped at the mid-

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